

Fig.1

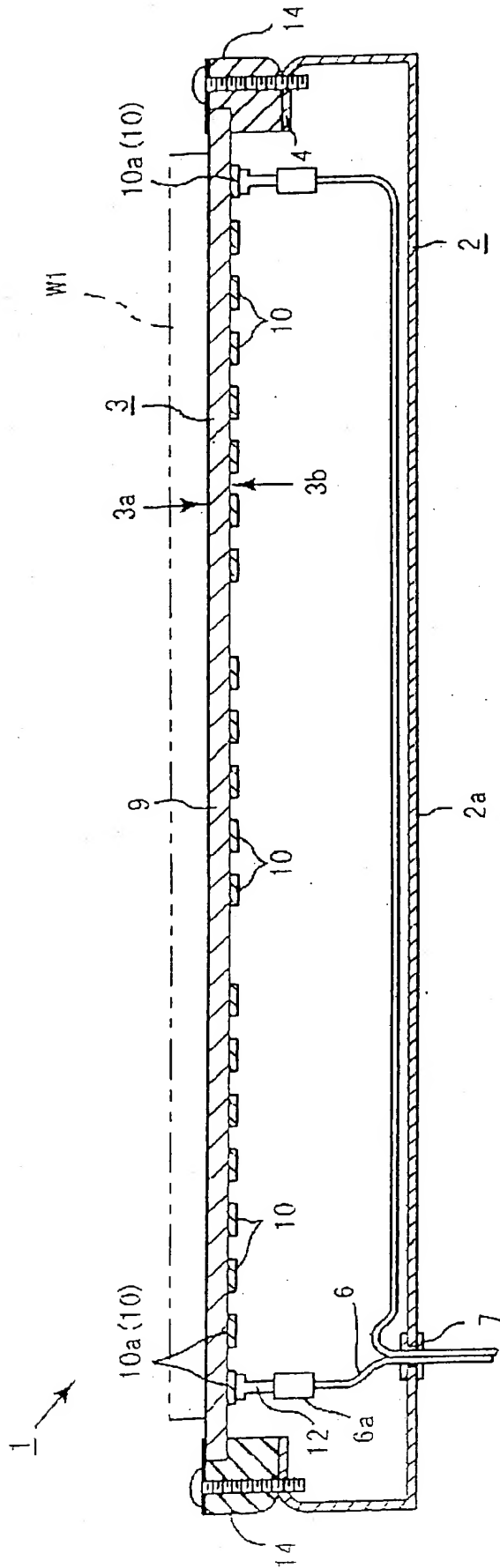


Fig.2

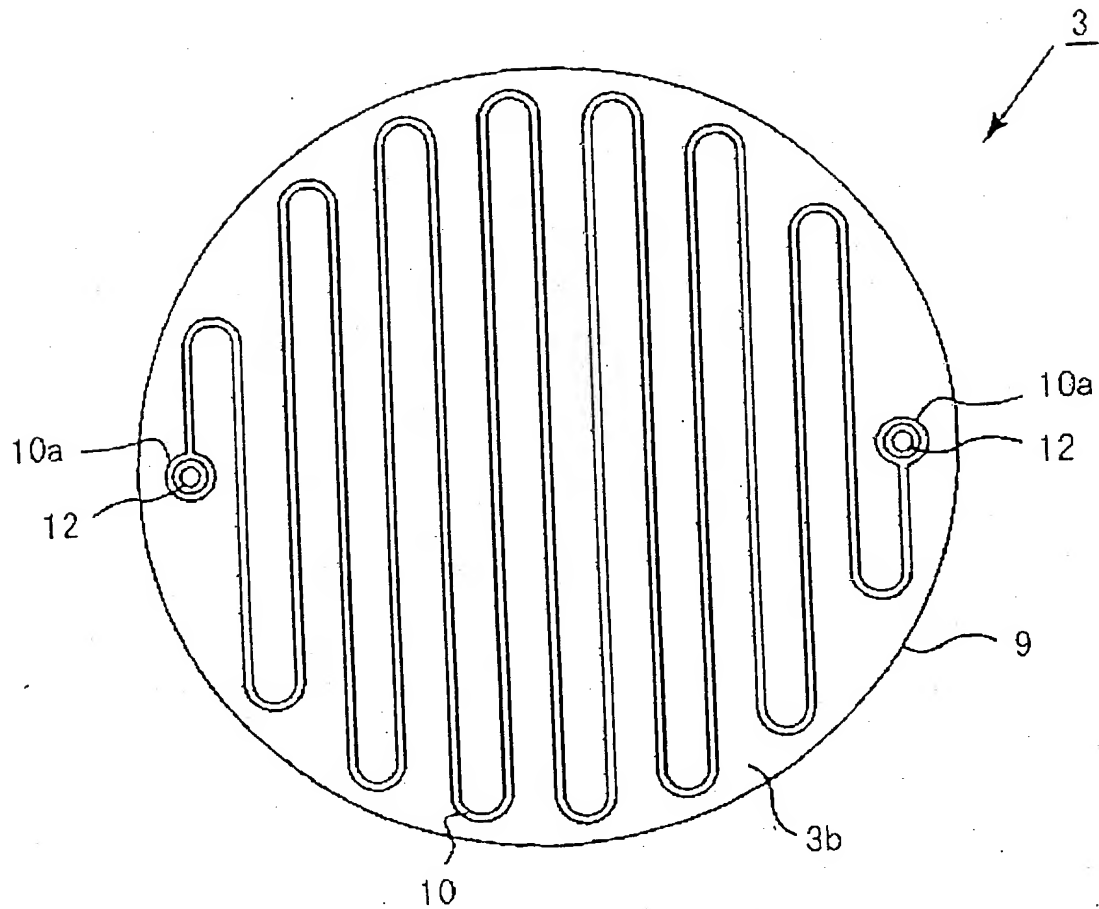


Fig.3

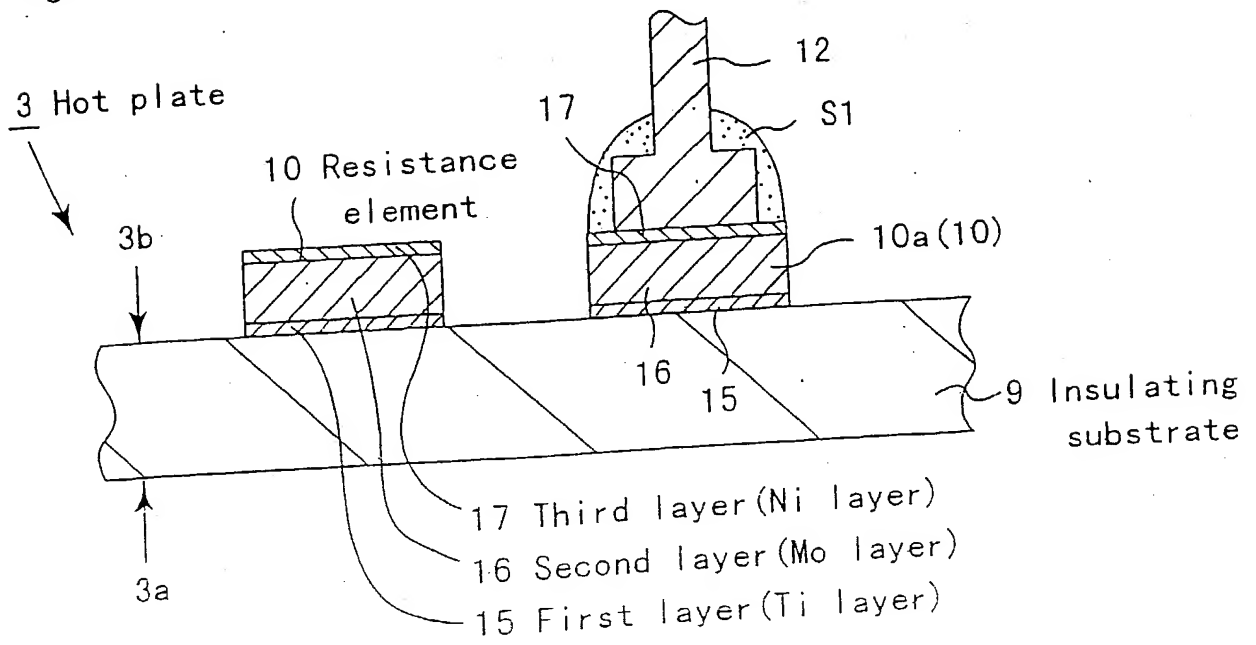
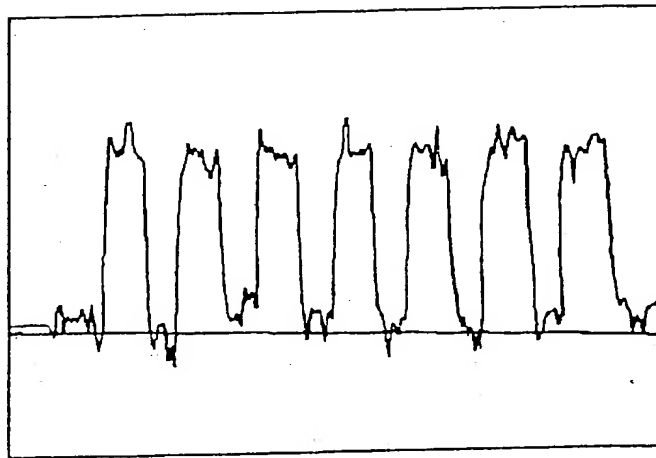
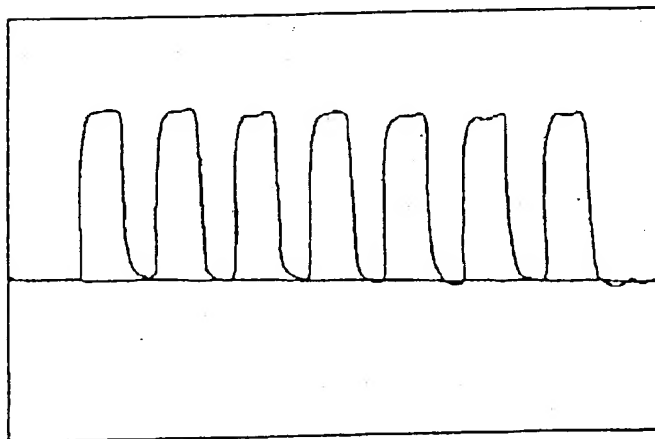


Fig.4

(a)  
 $Ra=0.5$



(b)  
 $Ra=0.1$



(c)  
 $Ra=0.03$

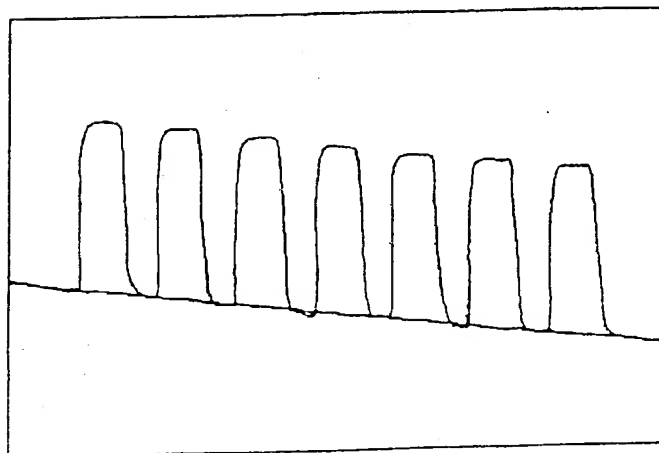
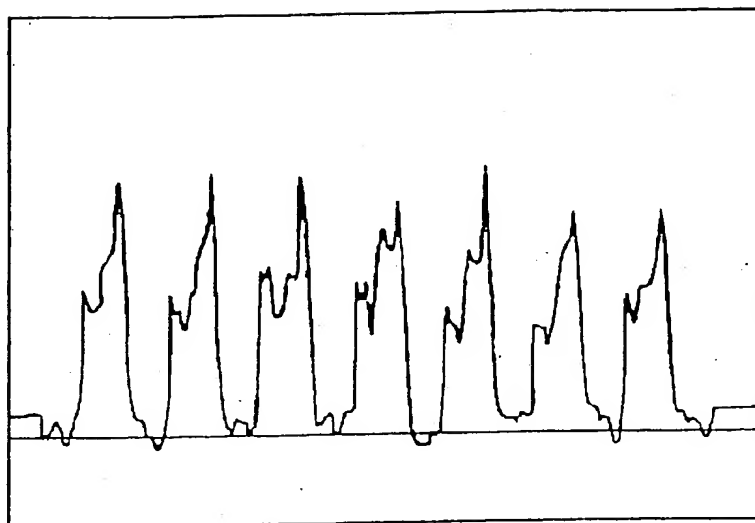


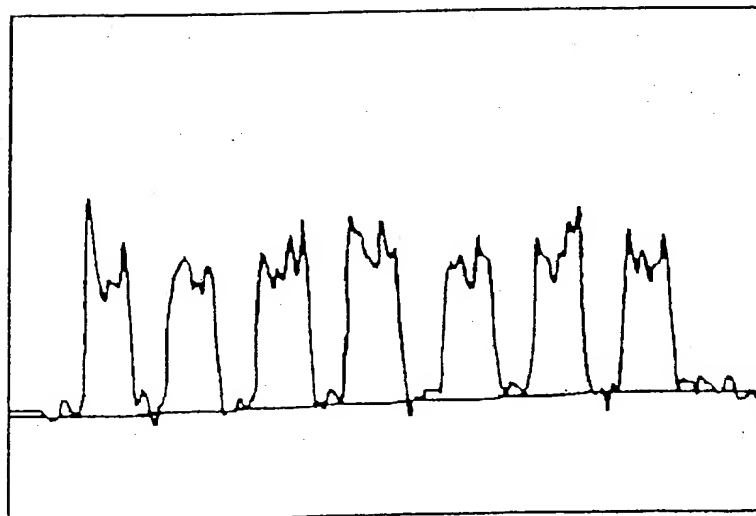
Fig.5

(a)



Perpendicular to the printing direction

(b)



Parallel to the printing direction